

4418/2 HHP

Customer specification: No
Version: 1.2
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Special features according to QMH 2-5.4.7 and company standard 1-23.00 have the following definitions:

"A" : Product features or process parameters which influence the safety of a product or the compliance of legal requirements. (Must not necessary verified and documented 100%. Standards and legal requirements must be considered.)

"FK" : Product features or process parameters which influence the fit and function of a product or which have to be controlled or documented for some other reasons (e.g. Customer requirements).

1 General

Fan type	Fan	
Rotational direction looking at rotor	clockwise	FK
Airflow direction	Air outlet over struts	FK
Bearing system	Ball bearing	
Lubrication	see sectional drawing of the bearing	
Mounting position	any	
Tolerance		
Balancing grade	16,0	FK
Impeller weight	118,0 g	

2 Mechanics

2.1 General

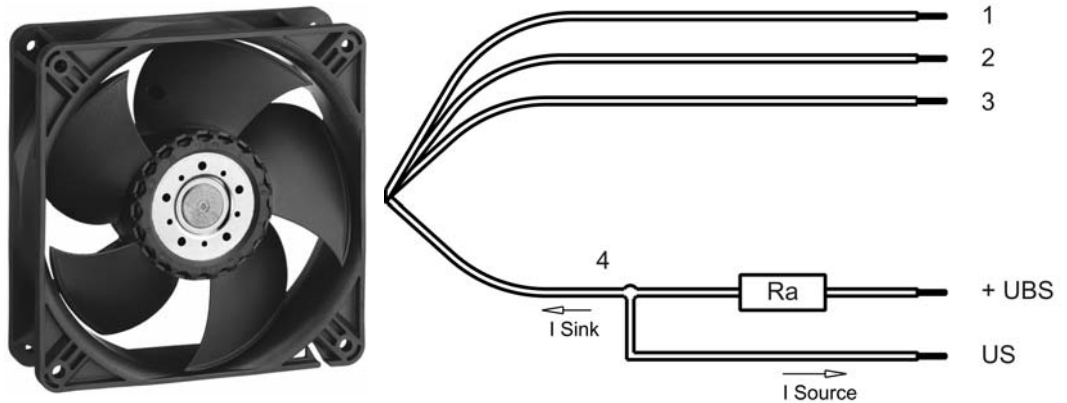
Width	119,0 mm	
Height	119,0 mm	
Depth	38,0 mm	
Diameter	0,0 mm	
Weight	0,270 kg	
Housing material	Plastic	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges	wire outlet corner: 80 Ncm remaining corners: 80 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Motor

Type of motor	Electronically commutated external rotor	
Diameter of the motor	35,0 mm	
Height of the motor	10,0 mm	
Number of phases	1	
Number of windings	2	
Operating mode	Continuous duty	
Insulation material class	E	

2.3 Connections

Electrical connection	Wires	
Length of lead wire	310 mm	
Tolerance	+/- 10,0 mm	
Length of tube		
Tolerance		
Wire gauge (AWG)	24	
Insulation diameter	1,10 mm	
Plug	see drawing	
Contact	see drawing	



	Colour	Operation
Wire 1	red	+ UB
Wire 2	blue	- GND
Wire 3	violet	PWM
Wire 4	white	Tacho

The auxiliary shown on the schematic diagram which are required for the intended use are not part of our delivery.

3 Operating Data

3.1 Operating Data - Electrical Interface - Input

Control input	PWM
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Features

Input type	Open collector	
PWM - Frequency		1 kHz - 10 kHz

Characteristics	<table border="1"> <caption>Speed vs PWM Data</caption> <thead> <tr> <th>PWM [%]</th> <th>Speed [1/min]</th> </tr> </thead> <tbody> <tr><td>0</td><td>0</td></tr> <tr><td>5</td><td>1000</td></tr> <tr><td>10</td><td>1000</td></tr> <tr><td>20</td><td>1500</td></tr> <tr><td>30</td><td>2000</td></tr> <tr><td>40</td><td>2500</td></tr> <tr><td>50</td><td>3000</td></tr> <tr><td>60</td><td>3500</td></tr> <tr><td>70</td><td>4000</td></tr> <tr><td>80</td><td>4500</td></tr> <tr><td>90</td><td>5000</td></tr> <tr><td>100</td><td>5000</td></tr> </tbody> </table>	PWM [%]	Speed [1/min]	0	0	5	1000	10	1000	20	1500	30	2000	40	2500	50	3000	60	3500	70	4000	80	4500	90	5000	100	5000
PWM [%]	Speed [1/min]																										
0	0																										
5	1000																										
10	1000																										
20	1500																										
30	2000																										
40	2500																										
50	3000																										
60	3500																										
70	4000																										
80	4500																										
90	5000																										
100	5000																										
Schematics	Lüfter / Fan Kunde / Customer + UB + Interne Ref. / + Internal ref. Eingang / Input - GND																										

Speed control:

By Puls width modulation (PWM) 0 ... 100%
Open collector in relation to signal-ground.

f: 1 -10 kHz

Information to the curve:

0 % - 5% PWM: 0 1/min
5 % - 10% PWM: 1.000 1/min (corresponding to min. speed)
10 % - 90% PWM: linear increasing curve
90 % - 100% PWM: 5.000 1/min (corresponding to max. speed)

Hysteresis: 3%

3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area there may not be any solid obstruction within 0,5 m.

$\Delta p = 0$: corresp. to free air flow (see section 3.5)

I: corresp. to arithm. mean current value

Name	Condition		
PWM 0001	PWM: 100 %;	f: 1 kHz	f: 10 kHz

Features	Condition	Symbol	Values		
Voltage range	$\Delta p = 0$	U	36,0 V		60,0 V
Nominal voltage	$\Delta p = 0$	U_N		48,0 V	
Power consumption	$\Delta p = 0$	P	7,1 W	13,0 W	13,5 W
Tolerance	PWM 0001		+/- 17,5 %	+/- 25,0 %	+/- 25,0 %
Current consumption	$\Delta p = 0$	I	196 mA	270 mA*)	225 mA
Tolerance	PWM 0001		+/- 17,5 %	+/- 25,0 %	+/- 25,0 %
Speed	$\Delta p = 0$	n	4.120 1/min	5.000 1/min*)	5.000 1/min
Tolerance	PWM 0001		+/- 12,5 %	+/- 4,0 %	+/- 4,0 %
Starting current consumption				1.200 mA	

Name	Condition		
PWM 0002	PWM: 50 %;	f: 1 kHz	f: 10 kHz

Features	Condition	Symbol	Values		
Voltage range	$\Delta p = 0$	U	36,0 V		60,0 V
Nominal voltage	$\Delta p = 0$	U_N		48,0 V	
Power consumption	$\Delta p = 0$	P	3,1 W	3,5 W	4,0 W
Tolerance	PWM 0002		+/- 25,0 %	+/- 25,0 %	+/- 25,0 %
Current consumption	$\Delta p = 0$	I	87 mA	73 mA*)	66 mA
Tolerance	PWM 0002		+/- 25,0 %	+/- 25,0 %	+/- 25,0 %
Speed	$\Delta p = 0$	n	2.870 1/min	2.870 1/min*)	2.870 1/min
Tolerance	PWM 0002		**))	**))	**))

Name	Condition		
PWM 0003	PWM: 10 %;	f: 1 kHz	f: 10 kHz

Features	Condition	Symbol	Values		
Voltage range	$\Delta p = 0$	U	36,0 V		60,0 V
Nominal voltage	$\Delta p = 0$	U_N		48,0 V	
Power consumption	$\Delta p = 0$	P	0,8 W	1,1 W	1,4 W
Tolerance	PWM 0003		+/- 25,0 %	+/- 25,0 %	+/- 25,0 %
Current consumption	$\Delta p = 0$	I	23 mA	23 mA*)	23 mA
Tolerance	PWM 0003		+/- 25,0 %	+/- 25,0 %	+/- 25,0 %
Speed	$\Delta p = 0$	n	1.000 1/min	1.000 1/min*)	1.000 1/min
Tolerance	PWM 0003		**)	**)	**)

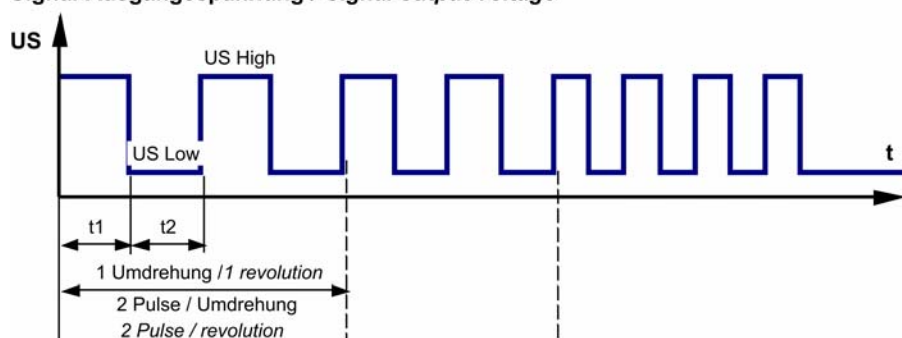
*) Attention: Marked values are "FK" features

****) Vario Pro:** Unless otherwise specified in the table a general fan speed tolerance applies, relating to the maximum value of the required characteristic curve. Tolerance: +/- 4,0 %

3.3 Operating Data - Electrical Interface -Output

Tacho type	/2 (Open collector)
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Signal-Ausgangsspannung / Signal output voltage



$$R_a = \frac{U_{BS} - U_{S \text{ Low}}}{I_{\text{Sink}}}$$

Lüfter-Drehzahl / Fan speed



Features	Note	Values
Tacho operating voltage (UBS)		<= 60 V

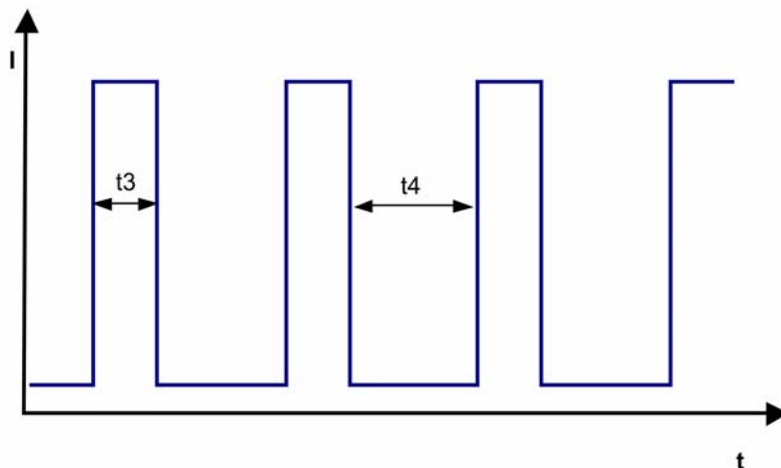
Tacho signal Low *)	I sink: 2 mA	$\leq 0,4 \text{ V}$
Tacho signal High *)	I source: 0 mA	60 V
Maximum sink current		$\leq 4 \text{ mA}$
External resistor	External resistor R_a from UBS to US required. All voltages measured to GND.	
Tacho frequency *)	$(2 \times n) / 60$	
Tacho isolated from motor	No	
Slew rate of the tacho output voltage		$\Rightarrow 0,5 \text{ V/us}$

*) Attention: Marked values are "FK" features

Alarm type	None
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3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	Polarity protected diode	A
Max. residual current at U_n	$I_F \leq 50 \text{ uA}$	
Locked rotor protection	Electronically restart	A
Locked rotor current at U_n		
Clock signal t_3/t_4 at locked rotor	Typical: 0,25 s / 20,0 s	



3.5 Aerodynamic

Measurement conditions: Measured with a double chamber intake rig acc. to DIN 24163 Part 3.
Normal air density = $1,2 \text{ kg/m}^3$; Temperature $23^\circ\text{C} \pm 3^\circ\text{C}$;
In the intake and outlet area there may not be any solid obstruction within 0,5 m.

a.) Operation condition:

5.000 1/min at free air flow	PWM 100 %;	f: 1 kHz	f: 10 kHz
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Max. free-air flow ($\Delta p = 0$ / $\dot{V} = \max.$)	280 m ³ /h	FK
Max. static pressure ($\Delta p = \max.$ / $\dot{V} = 0$)	190 Pa	FK

3.6 Sound Data

Measurement conditions: Sound pressure level: 1 Meter distance between microphone and the air intake.
Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
Measured in a semianchoic chamber with a background noise level of $L_p(A) < 5$ dB(A)
For further measurement conditions see section 3.5

a.) Operation condition:

5.000 1/min at free air flow	PWM 100 %	PWM min.: ; f: 1 kHz	PWM max.:; f: 10 kHz
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Optimal operating point	170 m ³ /h @ 81,0 Pa	
Sound power level at the optimal operating point	6,4 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	55,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	70 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic requirements*)

*) Permitted application area:

The product is for the use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoid.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Min. 500 VAC / 1 Sec.	A
Insulation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Air and leakage distances	1,0 mm / 1,5 mm	
Protection class	III	

5.2 Approval Tests

CE	Yes
UL	Yes / UL audited by CSA according to UL507, Electric Fans
VDE	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment - Part 1 Safety - Connection to a SELV circuit.
CSA	Yes / C22.2 No. 113-M1984 Fans and Ventilators
CCC	No

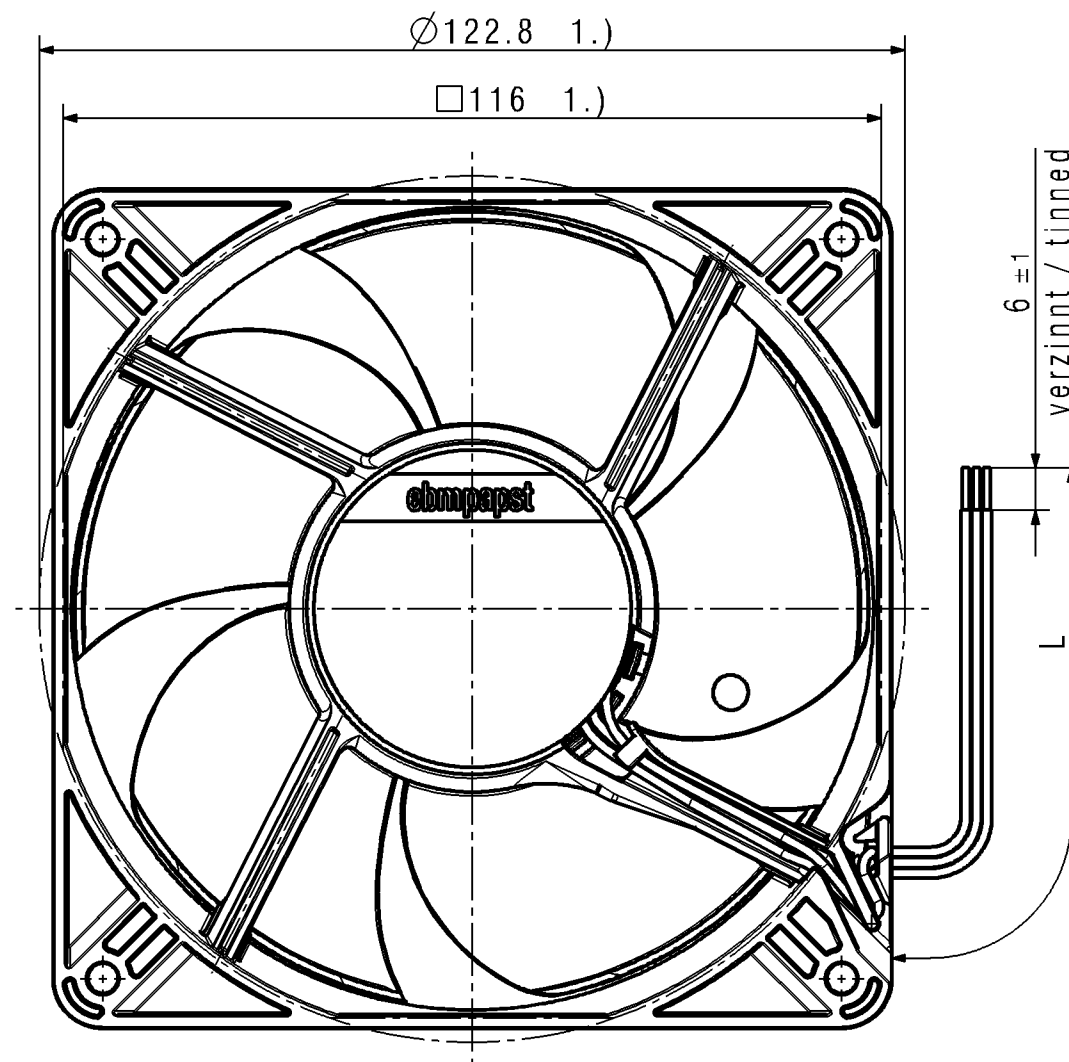
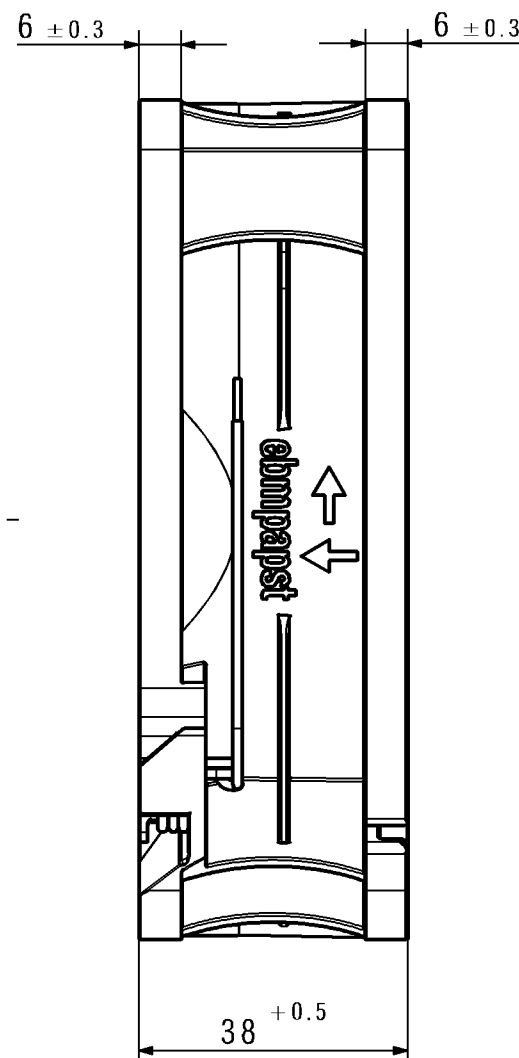
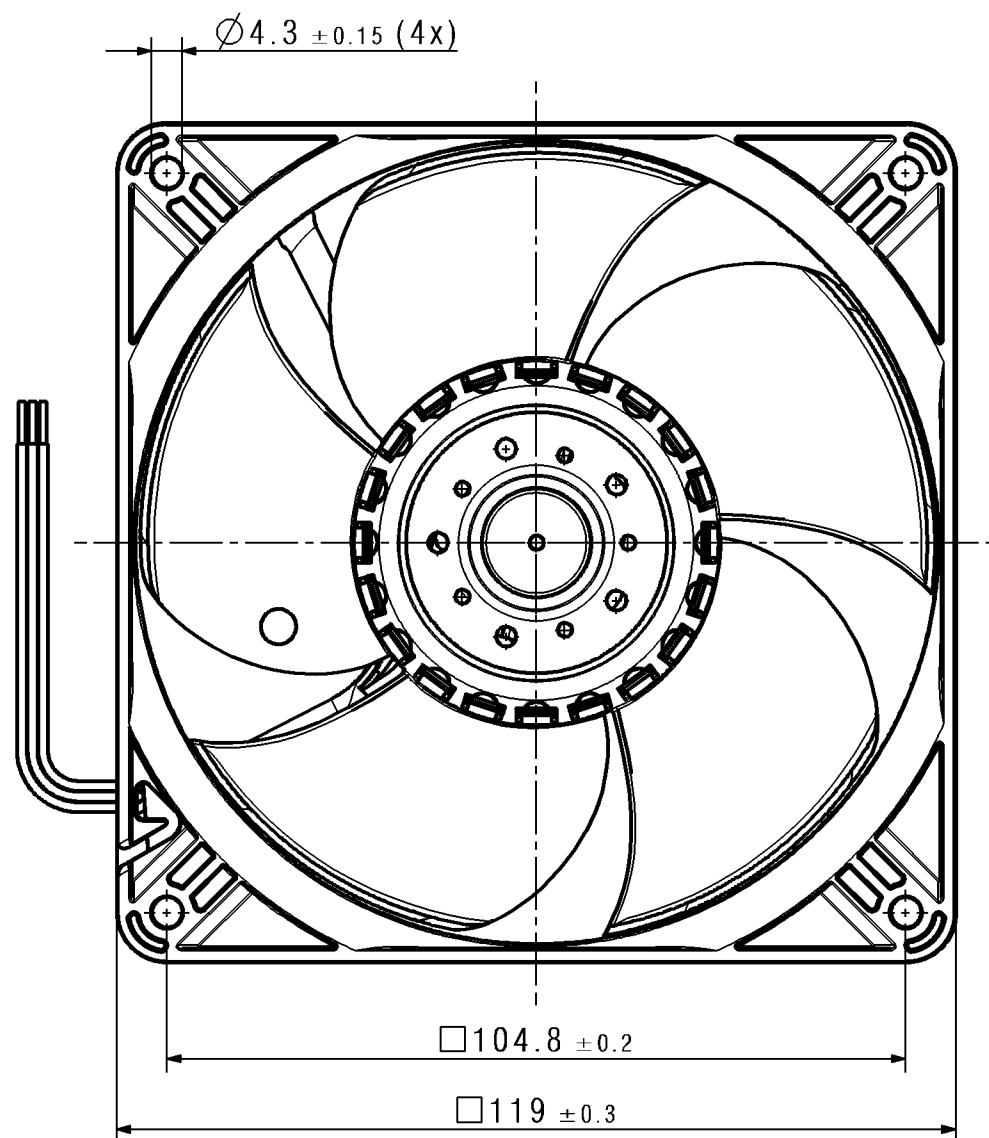
The approval tests are observed to:

U approval max.: 60,0 V @ TU approval max.: 70,0 °C

6 Reliability

6.1 General

Life expectancy L10 at TU = 20 °C		
Life expectancy L10 at TU = 40 °C	50.000 h	
Life expectancy L10 at TU = 60 °C		
Life expectancy L10 at TU max.	25.000 h	
Life expectancy L15 at TU = 45 °C		
Life expectancy L10 Delta (40 °C)		



Zeichnung entspricht 3D-Modell:
Drawing is equivalent to 3D-Model:
9293510500_CPA_000_A

- 1.) Maße fuer Montageausschnitt
- max. Anziehdrehmoment = 0.8Nm
 - Axialspiel: mit Feder spielfrei verspannt
 - Anzahl und Länge der Litzen siehe BV- Bl. 1
- 1.) measures for mounting cut-out
- max. tightening torque = 0.8Nm
 - without axial clearance by a pre-loaded spring
 - length and number of wires see design specification page 1

FR		110771		V5R14		PAPST		Werkstoff / Material:		Volumen / Volume (mm³):	
SAP-Status/State		Änd.-Nr. / Change-No.		CATIA-System-Version/ CATIA-System-Version		CAD-Umgebung / CAD-Environment		Gewicht / Mass (gram):			
				Datum		Name		Artikel / Title: Axialluefter axial fan			
				Bearb. / Drawn	10.01.2007	FLEIG AR					
Tolerierung / Tolerances: DIN 7167		Gepr. / Checked	11.01.2007	SEIDLER							
		Freig. / Releas.	11.01.2007	SEIDLER							
Allgemeintoleranzen / Gen. Tolerances: DIN ISO 2768-mK-E		ebmpapst				Zchg.-Nr. / Drawing No:			Ers.f.Zchg. / Replaces:		
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